

Methods of Determining Radioactive Elements (Cont.)	846
Zvenigorodskaya, V.M., Vasilevskaya, L.S., Deykina, T.V. Colorimetric Determination of Uranium in Phosphorites	16
Brodskaya, V.M., Lanskoy, G.A., Sochevanov, V.G. Photocolorimetric Determination of Uranium in Rock (Indirect Method)	24
Vasil'yev, P.I., Podval'naya, R.L. Method of Luminescence for the Determination of Uranium With Preliminary Separation by Means of Titanium Phosphate	27

## IONIUM

Bocharova, A.P., Malyshev, V.I. Determination of the Ratio of Ionium Content to Uranium Content in Ores and Minerals	35
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## RADIUM

Sochevanov, V.G., Martynova, L.T. Method for Rapid Dissolution of	
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Card 3/4

Methods of Determining Radioactive Elements (Cont.)	846
Rock for the Determination of Radium and Thorium X by the Emission Method	
	47
Chaykin, P.I., Gumbor, K.K., Zarezkina, A.K. Simplified Separation of Radium Isotopes from Samples up to 3 g	50
Chaykin, P.I., Gumbor, K.K., Zarezkina, A.K. Separation of Radium Isotopes from Samples From 3 to 20 g	51
THORIUM	
Ostroymov, E.A., Astanina, A.A. Determination of Thorium by the Weight and Colorimetric methods	54
Bibliography	68
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TITOV VELERIY IVANOVICH

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406

Suvorovskaya, Natal'ya Aleksandrovna; Titov Veleriy Ivanovich;  
Brodskaya, Velentina Mikhaylovna; Vasil'yev, Pavel Ivanovich;  
Lipshits, Bella Moiseyevna; and Elentukh, Mariya Pavlovna  
Tekhnicheskiy analiz v tsvetnoy metallurgii (Technical Analysis  
in Nonferrous Metallurgy) Moscow, Metallurgizdat, 1957.  
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PURPOSE: This is a textbook for use in technicums giving courses  
in nonferrous metallurgy; it may also be used by those  
performing chemical analysis at plant laboratories.

COVERAGE: The book describes widely used chemical and physico-  
chemical methods of determining the constituents of nonferrous-  
metal ores, of processed-ore products, of alloys, etc.

Card 1/42

## Technical Analysis in Nonferrous Metallurgy

406

In addition, sections are included which are devoted to assaying, fuel analysis, water analysis, quality control in electrode production, and rational analysis. For authors of individual sections and chapters, see Table of Contents. There are 98 references, of which 85 are Soviet, 10 English, and 3 Czech.

TABLE OF  
CONTENTS:

Preface

## I. INTRODUCTION (Suvorovskaya, N.A.) 14

Technical analysis and its importance in quality control of metallurgical products	16
Methods of technical analysis	16
Selection of a representative sample	17
Principles of the separation of ions	20

Card 2/ 42

Technical Analysis in Nonferrous Metallurgy	406
Selecting the method of analysis and size of sample	22
Decomposition of the material for analysis	23
Basic reagents	25
Technical procedures and operations	26
Dissolving	26
Evaporation	27
Filtration and washing of precipitates	27
Drying and igniting of precipitates	29
Weighing	30
Calculation of results in technical analysis	32
Standardization of methods in technical analysis	34

Card 3/42

Technical Analysis in Nonferrous Metallurgy	406
II. DETERMINATION OF ELEMENTS CONTAINED IN NONFERROUS-METAL ORES	
Sulfur (Titov, V.I.)	36
General information	36
Methods of determining sulfur	38
Gravimetric determination of sulfur	38
Precipitation as barium sulfate	38
Precipitation of barium sulfate from solutions containing sulfuric acid alone	39
Precipitation of barium sulfate from solutions containing alkali-metal and ammonium salts	39
Igniting the BaSO <sub>4</sub> precipitate	41
Volumetric determination of sulfur	41

Card 4/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of total sulfur content	42
Acid-decomposition method (Lunge's method)	42
Fusion of the sample with sodium carbonate in the presence of an oxidizer (Fresenius' method)	44
Sintering with a mixture of sodium carbonate and zinc oxide	45
Fusion with sodium peroxide	46
Combustion method	47
Determination of sulfides (Schulte's method)	50
Determination of sulfates	52
Acid method	52
Determination by boiling with sodium carbonate solution	54

Card 5/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of pyrites sulfur	54
Copper (Elentukh, M.P.)	55
General information	55
Methods of determining copper	57
Iodometric method	62
Colorimetric methods	62
Ammonia method	66
Pyridine-thiocyanate method	67
Ferrocyanide method	
Determination of copper by internal electrolysis	71
Rapid methods for determining copper	72
Iodofluoride method	73
Iodometric determination of copper after preliminary separation of interfering elements (iron and arsenic)	77

Card 6/42

Technical Analysis in Nonferrous Metallurgy	406
Polarographic method of determining copper	78
Zinc (Elentukh, M.P.)	80
General information	80
Methods of determining zinc	81
Gravimetric determination as oxide	81
Phosphate method	84
Mercury-thiocyanate method	85
Ferrocyanide method with external indicator	86
Ferrocyanide method with internal indicator	89
Iodometric method	91
Silicon (Vasil'yev, P.I.)	93
General information	93
Methods of determining silicon	94
Gravimetric determination	94

Card 7/42

Technical Analysis in Nonferrous Metallurgy	405
Separation of silicic acid by means of hydrochloric acid	94
Separation of silicic acid by means of sulfuric acid	96
Rapid method of determining silicic acid	97
Colorimetric determination of silicon	99
Aluminum (Vasil'yev, P.I.)	101
General information	101
Methods of determining aluminum	103
Indirect determination "by difference"	103
Direct determination as phosphate	105
Gravimetric determination by the hydro-oxyquinoline method	107
Volumetric determination of aluminum by titration of its hydroxyquinolate	109

Card 8/42

Technical Analysis in Nonferrous Metallurgy	406
Colorimetric determination with aluminon	112
Separation of aluminum from iron by means of a mercury cathode	115
Iron (Vasil'yev, P.I.)	117
General information	117
Methods of determining iron	117
Volumetric methods	118
Permanganate method	118
Bichromate method	122
Bichromate method with silicomolybdic and phenyl-anthranilic acids as indicators	125
Titrimetric methods	127
Colorimetric methods	130

Card 9/42

Technical Analysis in Nonferrous Metallurgy 406

Determination as thiocyanate	130
Determination with sulfosalicylic acid	132
Calcium (Vasil'yev, P.I.)	134
General information	134
Methods of determination	134
Gravimetric method	135
Volumetric method	136
Magnesium (Vasil'yev, P.I.)	138
General information	138
Methods of determination	138
Gravimetric determination as pyrophosphate	138
Gravimetric determination as hydroxyquinolate	141
Volumetric determination by titration of the hydroxyquinolate	143

Card 10/42

Technical Analysis in Nonferrous Metallurgy	406
Acidimetric method of determining magnesium	144
Lead (Lipshits, B.M.)	148
General information	148
Methods of separating lead from other elements	148
Methods of determining lead	149
Determination as sulfate	149
Electroanalysis	150
Electrolytic determination of lead	153
Volumetric determination by chromate method	156
Determination by the molybdate method	158
Indirect colorimetric determination by the molybdate method	159
Tin (Lipshits, B.M.)	161
General information	161
Card 11/42	

Technical Analysis in Nonferrous Metallurgy	406
Separation of tin from other elements	162
Methods of determining tin	163
Gravimetric determination as stannic oxide	163
Iodometric determination	164
Colorimetric determination by the phospho-molybdate method	167
Antimony (Lipshits, B.M.)	169
General information	169
Methods of separating antimony from other elements	170
Methods of determining antimony	170
Determination as the trisulfide ( $Sb_2S_3$ )	170
Volumetric determination by the bromate method	172

Card 12/42

Technical Analysis in Nonferrous Metallurgy	406
Colorimetric determination by the iodide-pyridine method	174
Arsenic (Lipshits, B.M.)	175
General information	175
Separation of arsenic from other elements	176
Separation as sulfides	177
Methods of determining arsenic	178
Determination as silver arsenate	178
Determination by sublimation	181
Iodometric determination	182
Volumetric determination by the hypophosphite method	184
Colorimetric determination based on formation of molybdenum blue	187

Card 13/42

Technical Analysis in Nonferrous Metallurgy	406
Selenium and tellurium (Titov, V.I.)	190
General information	190
Decomposition of material containing selenium and tellurium	191
Separation of selenium and tellurium	192
Methods of determining selenium and tellurium	196
Gravimetric methods	197
Volumetric methods	200
Thiosulfate method of determining selenium	200
Iodometric titration of selenium and tellurium	200
Titration by potassium permanganate and bichromate	201
Vanadatometric titration of selenium and tellurium	202

Card 14/42

Technical Analysis in Nonferrous Metallurgy	406
Titration of selenium by ascorbic acid	202
Alkalimetric titration of selenious acid	202
Colorimetric method of determining selenium and tellurium	205
Nickel (Suvorovskaya, N.A.)	208
General information	208
Methods of determining nickel	208
Gravimetric method (Chuygayev's method)	208
Volumetric methods	211
Titration with dimethyl glyoxime solution	211
Cyanometric method of determination	212
Electrolytic method	214
Photocolorimetric method of determination	215

Card 15/42

Technical Analysis in Nonferrous Metallurgy	406
Cobalt (Suverevskaya, N.A.)	217
General information	217
Separation of cobalt	217
Methods of determining cobalt	219
Gravimetric method	219
Colorimetric determination	220
Determination of cobalt as a compound of $\alpha$ -nitroso- $\beta$ -naphthol	221
Determination by the thiocyanate method	221
Determination by the hydrochloric acid method	222
Electrolytic method	225
Potentiometric method	225
Photoelectrocolorimetric method	227

Card 16/42

Technical Analysis in Nonferrous Metallurgy	406
Manganese (Titov, V.I.)	228
General information	228
Decomposition of materials containing manganese, and methods of separation	229
Methods of determining manganese	230
Gravimetric methods	230
Volumetric methods	230
Determination by the Volhard-Wolf method	231
Determination by Hampe's method	232
Bismuthate method	233
Persulfate method	235
Potentiometric method	236
Colorimetric methods	238
Periodate method	238
Persulfate method	239

Card 17/42

Technical Analysis in Nonferrous Metallurgy	406
Chromium (Titov, V.I.)	240
General information	240
Decomposition of materials containing chromium	241
Methods of determining chromium	242
Volumetric methods	242
Permanganate method, with preliminary reduction of chromate by a ferrous salt	243
Iodometric titration of chromate	245
Colorimetric methods	246
Determination as chromate	246
Colorimetric analysis with diphenylcarbazide	247
Determination as a complex compound of trivalent chromium with trilon B	248

Card 18/42

Technical Analysis in Nonferrous Metallurgy	406
Phosphorus (Titov, V.I.)	250
General information	250
Methods of decomposing materials containing phosphorus	250
Methods of determining phosphorus	251
Gravimetric methods	251
Determination as $P_2O_5 \cdot 24MoO_3$	251
Determination as magnesium pyrophosphate ( $Mg_2P_2O_7$ )	252
Volumetric methods	254
Acidimetric titration	254
Volumetric determination with the use of ion exchange resins	255
Colorimetric methods	258

Card 19/42

Technical Analysis in Nonferrous Metallurgy	406
Determination as a phosphomolybdate complex	258
Determination as a phosphovanadomolybdate complex	259
Tungsten and molybdenum (Titov, V.I.)	261
General information	261
Methods of decomposing materials containing tungsten and molybdenum	262
Methods of determining tungsten	262
Gravimetric methods	263
Determination by separation of tungstic acid	264
Volumetric methods	266
Colorimetric method	267
Methods of determining molybdenum	272

Card 20/42

Technical Analysis in Nonferrous Metallurgy	406
Gravimetric determination as lead molybdate	272
Volumetric determination	275
Colorimetric determination with thiocyanate	278
Uranium (Titov, V.I.)	282
General information	282
Decomposition of uranium-bearing materials	284
Separation of uranium from other elements	284
Precipitation with ammonia as ammonium diurante	284
Precipitation with pyridine	285
Precipitation as uranium peroxide ( $UO_4 \cdot 2H_2O$ )	285
Precipitation of hexavalent uranium as uranyl phosphate	286
Precipitation of tetravalent uranium with cupferron and phosphate	286

Card 21/42

Technical Analysis in Nonferrous Metallurgy	406
Use of complexing agents for separating uranium	287
Extraction with solvents	288
Electrolysis with a mercury cathode	290
Methods of determining uranium	290
Gravimetric methods	290
Volumetric methods	290
Colorimetric methods	293
"Lucinescent" methods	296
Titanium (Vasil'yev, P.I.)	300
General information	300
Methods of determining titanium	301
Volumetric determination	301
Determination of titanium in the absence of chromium, vanadium, tungsten, and molybdenum	305
Determination of titanium in the presence of chromium, vanadium, tungsten, and molybdenum	306
Colorimetric determination	307

Card 22/42

Technical Analysis in Nonferrous Metallurgy	406
Beryllium (Vasil'yev, P.I.)	311
General information	311
Methods of determining beryllium	313
Gravimetric determination by the trilon-peroxide-phosphate method	313
Colorimetric determination with quinalizarin	317
Colorimetric determination with beryllon 2 IRYeA	321
Determination of beryllium in alloys containing aluminum by gravimetric and volumetric methods	325
Water (Titov, V.I.)	327
General information	327
Methods of determining water	328
Determination by indirect methods	330

Card 23/42

Technical Analysis in Nonferrous Metallurgy	406
The drying method. Determination of hygroscopic water (moisture)	330
The ignition method. Determination of combined water (Penfield's method)	331
Chemical methods of determining water	333
The hydride and carbide methods	333
Iodometric method	334
Physical methods of determining water	334
The dielectric constant method	334
Determination by direct methods	335
Direct method for determining hygroscopic water	335
Direct method for determining combined water	337
III. RATIONAL ANALYSIS (Suvorovskaya, N.A.)	341
Rational analysis of copper compounds	341

Card 24/ 42

Technical Analysis in Nonferrous Metallurgy	406
A quick method for rational analysis of copper compounds in ores and ore-enrichment products	342
Rational analysis of zinc compounds	347
Rational analysis of lead compounds	353
IV. WATER ANALYSIS (Elentukh, M.P.)	360
Determination of water hardness	360
Determination of total hardness by the palmitate (stearate) method	361
Approximate determination	362
Exact determination	363
Determination of total hardness by the trilonometric method	363
Determination of total hardness with an alkaline mixture ( $\text{NaOH} + \text{Na}_2\text{CO}_3$ )	366

Card 25/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of removable hardness	367
Determination of total alkalinity	367
Determination of water alkalinity after boiling	368
V. ASSAYING (Suvorovskaya, N.A.)	370
Equipment, vessels, and reagents for assaying	370
Assay balances and weighing	371
Cupellation process	372
Separation of gold and silver alloys by prolonged boiling in acids	377
Scorification	380
Chemistry of scorification	380
Losses of gold and silver in the scorification process	382

Card 26/42

Technical Analysis in Nonferrous Metallurgy	406
Crucible test	383
Fusion of Class I ores	384
Fusion of Class II ores	386
Fusion with potassium nitrate	387
Oxidizing-settling fusion	388
Fusion with iron	389
Fusion with preliminary roasting	391
Fusion with the use of cupric oxide	392
Determination of gold and silver in ingots	393
General information	393
Determination of gold and silver in gold-silver-copper alloys	394

Card 27/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of gold and silver in cyanide solutions	395
Determination of gold and silver by evaporation in lead-foil dishes	395
Determination of gold and silver by precipitation with zinc	396
Precipitation of gold with copper sulfate	397
Colorimetric determination of gold in cyanide solutions	398
Preparing a scale of standards	399
Determination of gold with potassium bromide and tin chloride	399
Determination of gold after separation by means of powdered zinc	400
Combined wet and dry methods	401

Card 28/42

Technical Analysis in Nonferrous Metallurgy	406
Basic data on the fusion of platinum-bearing ores and ore products	402
Cupellation in the determination of the platinum metals	403
Prolonged boiling of platiniferous assay buttons	403
VI. METHODS OF ANALYZING ORES AND METALLURGICAL PRODUCTS	410
Analysis of limestone (magnesite, dolomite) (Vasil'yev, P.I.)	410
Determination of silica	410
Determination of total sesquioxides	412
Determination of calcium	412
Determination of magnesium	413

Card 29/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of carbon dioxide	414
Determination of ignition losses	416
Analysis of insoluble silicates; methods of decomposition (Vasil'yev, P.I.)	417
Fusion with sodium carbonate	419
Decomposition by heating with hydrofluoric and sulfuric acids	421
Analysis of slags (Vasiliyev, P.I.)	422
Determination of copper	422
Determination of trivalent iron	424
Determination of bivalent iron	426

Card 30/42

Technical Analysis in Nonferrous Metallurgy	406
Analysis of bauxites (Vasil'yev, P.I.)	428
Determination of moisture content	428
Determination of silica	429
Determination of aluminum oxide	430
Determination of ferric oxide	431
Determination of titanium dioxide	431
Determination of calcium oxide	433
Determination of ignition losses	434
Analysis of alumina (Brodskiy, V.M.)	434
Determination of ignition losses	436
Determination of silica	436
Determination of ferric oxide	437

Card 31/42

Technical Analysis in Nonferrous Metallurgy	406
Colorimetric determination with sulfosalicylic acid	437
Volumetric determination with reduction in a bismuth reductor	439
Determination of calcium oxide	440
Determination of sodium oxide	441
Analysis of electrolytes (Brodskiy, V.M.)	442
Methods of analyzing cryolite	444
Determination of hygroscopic water ( $H_2O^-$ )	444
Determination of combined water ( $H_2O$ )	444
Determination of fluorine	445
Determination of iron, aluminum, and sodium	447
Determination of total sesquioxides	448

Card 32/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of ferric oxide	448
Determination of aluminum	448
Determination of sodium	449
Determination of silica	450
Determination of the sulfate ion ( $\text{SO}_4^{2-}$ )	451
Methods of analyzing aluminum fluoride	452
Determination of aluminum	452
Determination of sodium	453
Analysis of carnellite (Brodskiy, V.M.)	453
Methods of analysis	454
Determination of moisture content	454
Determination of magnesium chloride ( $\text{MgCl}_2$ )	454

Card 33/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of alkali-metal chlorides (KCl and NaCl)	455
Determination of ferric oxide ( $Fe_2O_3$ )	458
Determination of silica ( $SiO_2$ )	458
Determination of aluminum oxide $Al_2O_3$ )	458
Rapid method for determining pure carnallite in natural carnallite	458
Analysis of copper-zinc, lead, and tin ores and intermediate products (Elentukh, M.P.)	459
Determination of zinc in ores and concentrates	459
Determination of zinc in the presence of manganese	461
Determination of zinc in ores or concentrates by the phosphate method	463
Determination of zinc in lean ores and in flotation tailings	465

Card 34/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of copper in ores and concentrates	466
Determination of lead in ores, flotation tailings, and slags	467
Determination of lead in ores by the chromate method	467
Determination of lead in ores in the presence of barium compounds	469
Polarographic determination of lead	471
Determination of lead in lead-smelting slags	474
Determination of tin in ores, concentrates, and slags	474
Determination of tin in ores and concentrates by iodometric method	475
Determination of tin in ores and concentrates of high tungsten content	477

Card 35/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of tin in slags	478
Complete analysis of polymetallic ores	479
General procedure	481
Decomposition with acids	481
Fusion of insoluble residue	482
Determination of silica	484
Determination of copper and lead	485
Determination of iron and aluminum	487
Determination of iron	488
Determination of aluminum	488
Determination of zinc	489
Determination of calcium	490
Determination of magnesium	491
Determination of copper in blister, copper by the electrolytic method	492

Card 36/42

Technical Analysis in Nonferrous Metallurgy	406
VII. ANALYSIS OF METALS AND ALLOYS	494
Analysis of alloys containing copper, zinc, lead, and tin (Lipshits, B.M.)	494
Determination of tin in babbitts	495
Determination of lead in babbitts	496
Gravimetric determination of tin in brass	498
Determination of tin in bronzes of high phosphorus content	500
Determination of lead in bronze and in brass	500
Analysis of metallic aluminum and aluminum alloys (Brodskiy, V.M.)	501
Determination of silicon	502
Gravimetric method	502

Card 37/42

Technical Analysis in Nonferrous Metallurgy	406
Colorimetric method	503
Determination of silicon in silumin	505
Determination of iron	506
Volumetric determination by the bichromate method	506
Volumetric determination with hydrogen sulfide separation of iron	507
Colorimetric determination with sulfosalicylic acid	509
Determination of copper	510
Electrolytic method	510
Iodometric method	513
Determination of copper in silumin	514
Determination of aluminum in alloys	515

Card 38/42

Technical Analysis in Nonferrous Metallurgy	406
Analysis of metallic magnesium and its alloys (Brodskiy, V.M.)	517
Determination of silicon	518
Gravimetric method	519
Colorimetric method with molybdenum blue	520
Determination of aluminum	521
Determination of iron	523
Volumetric determination by the permanganate method	523
Colorimetric determination with sulfosalicylic acid	524
Determination of manganese	524
Determination of calcium	525

Card 39/42

Technical Analysis in Nonferrous Metallurgy	406
VIII. QUALITY CONTROL IN ELECTRODE PRODUCTION (Suvorovskaya, N.A.)	526
Determination of physical and chemical properties of raw materials for electrode production	526
Determination of moisture content	527
Determination of ash content	528
Determination of volatile matter	528
Determination of true specific gravity of coke	529
Determination of sulfur content	530
Determination of silica content	531
Determination of iron content	533
Analysis of bonding material	533
Determination of specific gravity	534

Card 40/42

Technical Analysis in Nonferrous Metallurgy	406
Determination of water content (Dean-Stark method)	534
Determination of free-carbon content	534
Determination of ash content	535
Determining the viscosity of coal tar	535
Determination of volatile matter in coal tar	536
Coal-tar pitch	537
Determining the softening point of pitch	537
Methods of testing carbon electrodes	538
Determination of specific electrical resistance (voltmeter-ammeter method)	539
Determination of mechanical strength	541
Reactive capacity, combustibility, and inflammability of electrodes	541
Microscopic investigation	542

Card 41/42

Technical Analysis in Nonferrous Metallurgy	406
IX. ANALYSIS OF SOLID FUEL (Elentukh, M.P.)	545
Determination of moisture content	545
Determination of ash content	547
Determination of the yield of volatile matter	548
Agglomerating characteristics of coal as determined by the button method	550
X. DETERMINATION OF CARBON IN METALS AND ALLOYS (Suvorovskaya, N.A.)	552
Appendices	556
Bibliography	564

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analytical chemistry] Rukovodstvo dlja preparatorov khimiko-  
analiticheskikh laboratori. Moskva, Gos. nauchno-tekhn. izd-vo  
lit-ry po geol. i okhrane nedr, 1956. 247 p. (MLRA 9:8)  
(Chemistry, Analytical) (Mineralogy, Determinative)

KNIPOVICH,Yu.N., redaktor; SOKOLOV,I.Yu., redaktor; SOCHEVANOV,V.G.,  
redaktor; TITOY,V.L., redaktor; SHMARENKOV,I.V., redaktor  
KOLOSKOVA,M.I., redaktor; PEN'KOVA,S.A., tekhnicheskij re-  
daktor

[Chemical and physico-chemical methods of analyzing mineral  
ores] Khimicheskie i fiziko-khimicheskie metody analiza mi-  
neral'nogo syr'ia. Moskva, Gos.nauchno-tekhn. izd-vo lit-ry  
po geologii i okhrane nedor, 1955. 191 p. (MIRA 9:4)

1. Vsesoyuznoye soveshchaniye rabotnikov khimiko-analitiche-  
skikh laboratoriy.  
(Ores--Sampling and estimation)

FEYNBERG, S.Yu.; ALIMARIN, I.P., professor, doktor, retsenzent; SOCHEVANOV,  
V.G., kandidat khimicheskikh nauk, retsenzent; TITOV, V.I., kandidat  
khimicheskikh nauk, retsenzent.

[Analysis of ores of non-ferrous metals] Analiz rud tsvetnykh  
metallov. 2. ispr.i dop. izd. Moskva, Gos. nauchno-tekhn. izd-vo  
lit-ry po chernoi i tsvetnoi metallurgii, 1953. 832 p. (MLRA 7:4)  
(Assaying)

CA

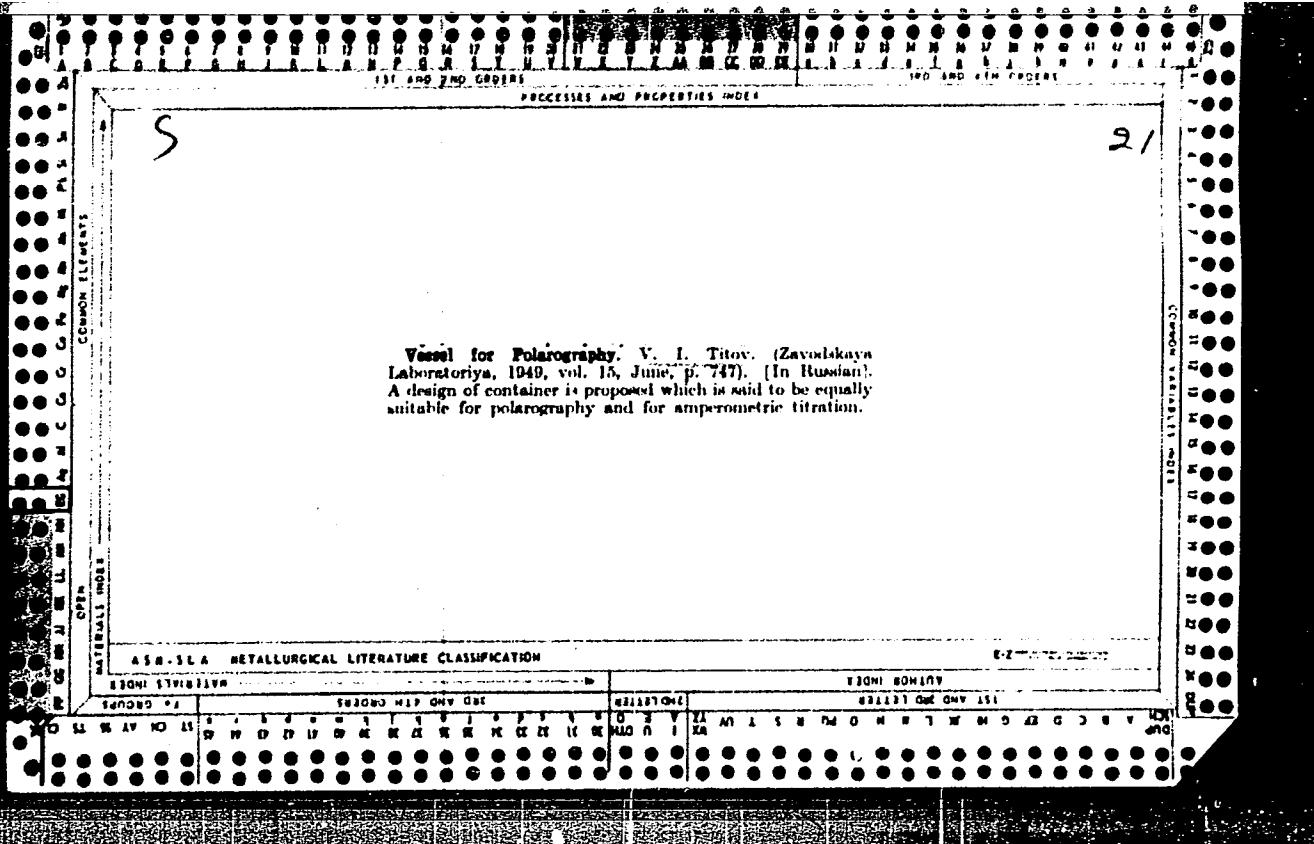
Polarography vessel. V. I. Titov. *Zarechny Lab.*  
15, 747(1949). —The polarographic vessel is of inverted  
pear shape and is provided with a gas bubbling tube, 1/  
buret, and Hg dropper inserted from the upper portion.  
The narrow bottom terminates in the Pt contact wire while  
an agar bridge is connected to the sidewall of the vessel  
near the bottom, with a porous diaphragm for sepn.  
The shape is suitable for work with large or small amts. of  
solns.  
O. M. Kosolapoff

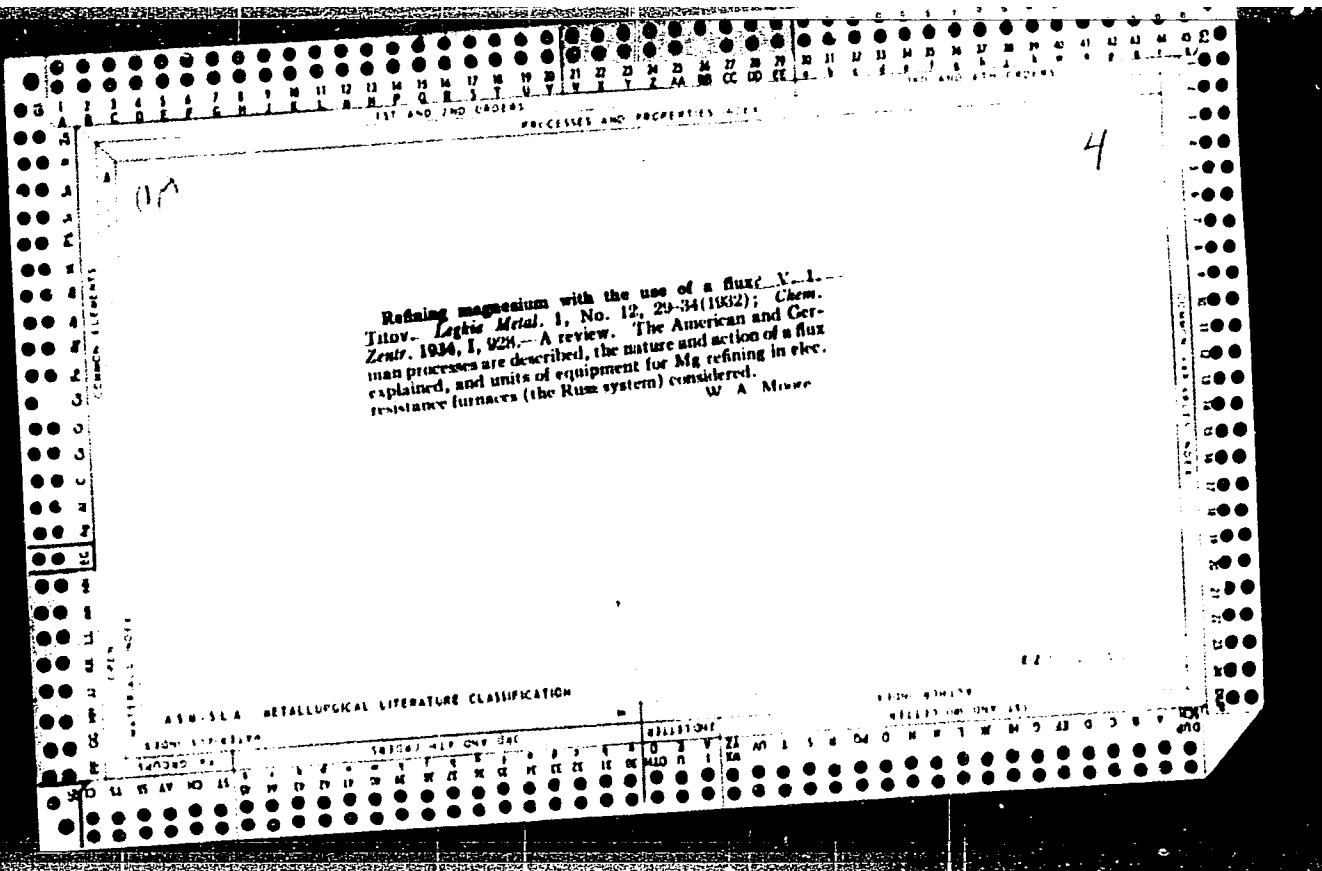
Rubber Apparatus

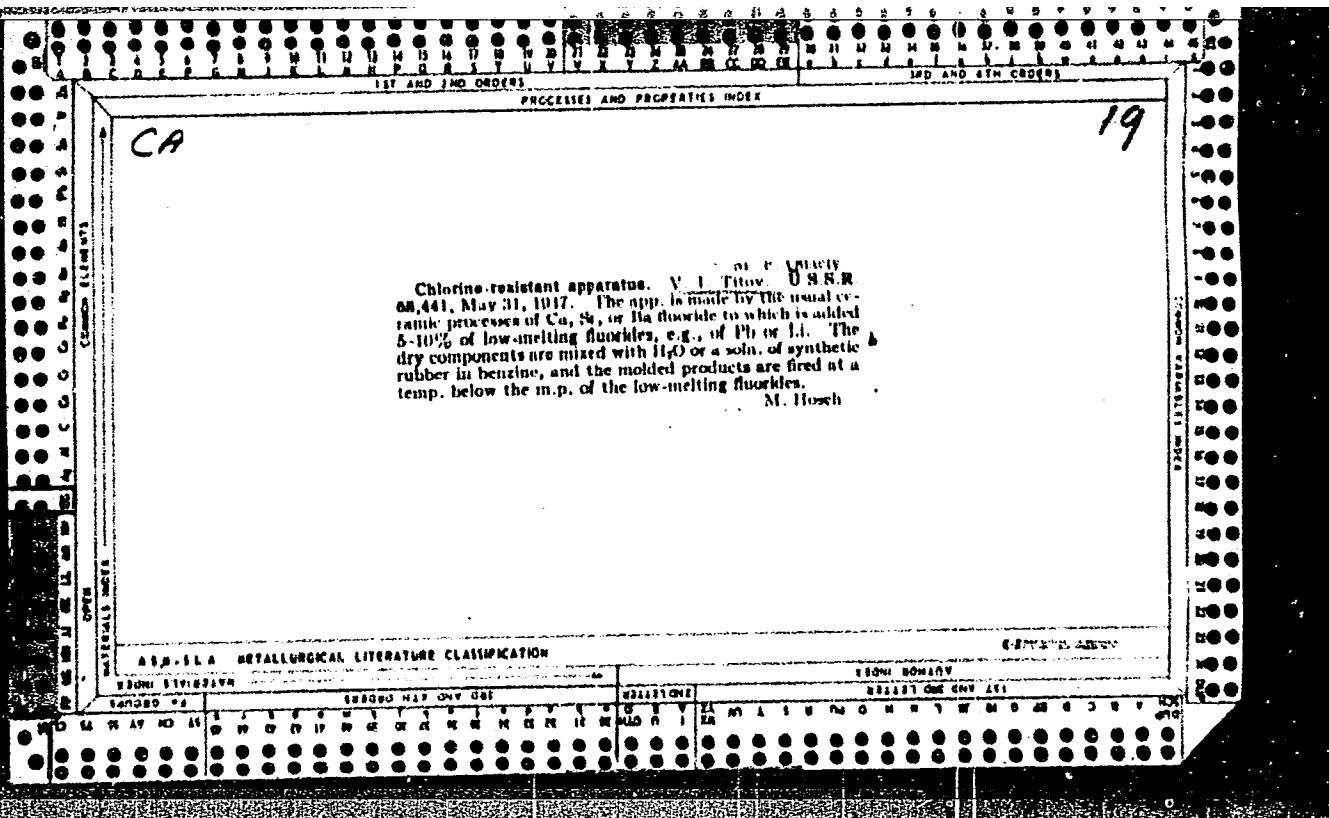
Synthetic Rubber  
Allied Products

**Chlorine-resistant apparatus.** V. I. Serebryakov (U.S.S.R.P. 68441; Chem. Abstr. 1949, 43, 6385) discloses an apparatus made by the usual ceramic processes of calcium, strontium or barium borate, to which is added 5 to 10% of low melting boron oxide, e.g., kohl. The dry components are mixed with a solution of synthetic rubber in petroleum ether, the moulded product is fired at temperatures below the melting point of the low melting boron oxide (e.g., 600°C.)

1949







L 326 7-65 2.1(1) /10 3..

ACCESSION NR: AT5019687

UR/2667/64/000/025/0003/0019

AUTHOR: Titov, V. I.

TITLE: Repetition rate and the continuous duration of the lower cloud boundary below 200 m over the European territory of the SSSR

SOURCE: Moscow. Nauchno-issledovatel'skiy institut aeroklimatologii. Trudy, no. 25, 1964, Voprosy aviatzionnoy klimatologii (Problems in aviation climatology), 3-19

TOPIC TAGS: low cloud level, low cloud repetition rate, cloud boundary, cloud formation

ABSTRACT: Numerous modern aircraft cannot take off or land in the presence of lower cloud boundaries below 100 m. While V. M. Mikhel' described the repetition rate of low cloudiness over the territory of the SSSR quite thoroughly (see, e.g., Tr. GGO, no. 26, 1954) and V. Ya. Lobanova and M. V. Sokolova studied the repetition rate of the lower boundary of clouds in the zone of atmospheric fronts (Tr. NILAK, no. 5, 1958), there are still only scattered data concerning the low altitude cloud stability in relation to height and time. The present author considers the results of hourly meteorological observations over the 1954-1958 period

Card 1/2

L 62967-65

ACCESSION NR: AT5019687

(for Moscow 1952-1958) and presents figures and tables describing variations (over 1 and 3 hour periods) of lower boundary altitude, the differential distribution of the lower repetition rate (up to 300 m) for Leningrad, Moscow, Khar'kov, and Donetsk, the comparison of the calculated and observed repetition rate of the lower boundary altitude for different months in Leningrad, Riga, Vilnius, Minsk, Khar'kov, Kiev, L'vov, Donetsk, and Odessa, the repetition rate of lower boundary altitudes according to wind velocities, and probabilities of continuous duration of the lower cloud boundary at altitudes below 300 m. Processed data presentations are supplemented by extensive discussions of the results. Orig. art. has: 6 formulas, 7 figures, and 3 tables.

ASSOCIATION: Nauchno-issledovatel'skiy institut aeroklimatologii, Moscow  
(Scientific-Research Institute of Aeroclimatology)

SUBMITTED: 00

NR REF SOV: 017

SUB CODE: ES

OTHER: 000

ENCL: 00

Card 2/2

L 62477-55 BWT(1)/SWO/v/FIC TW

ACCESSION NR: AT5019690

UR/2661/64/000/025/0041/007

AUTHOR: Titov, V. I.

TITLE: The repetition rate and the continuous duration of the horizontal visibility level over the European territory of the SSSR

SOURCE: Moscow. Nauchno-issledovatel'skiy institut aeroklimatologii. Trudy, no. 25, 1964. Voprosy issledovaniya klimata i aeroklimata (Problems of Aeroclimatology), 41-57

TOPIC TAGS: horizontal visibility estimates, visibility repetition rate, atmospheric visibility

ABSTRACT: There are only scant data in the scientific literature concerning the stability and repetition rate of horizontal visibility. The Nauchno-issledovatel'skiy institut aeroklimatologii (Scientific-Research Institute of Aeroclimatology) is carrying out extended hourly observations of visibility. The present article deals with relationships between visibility and atmospheric events which occur during the low-point period. The first repeating of the visibility was observed in fog and their relation with the fog repetition rate was carried out by N. K. Klyukin and S. A. Sapozhnikova (Tr. NIIAK, no. 11, 1963). The present paper strives to detail the distribution of the repetition rate at the different visibility levels as a function of various

L 62477-65

ACCESSION NR: AT5019690

2

atmospheric occurrences and wind velocity at 14 points over the European territory of the Soviet Union: Leningrad, Riga, Vilnius, Minsk, Moscow, Gor'kiy, Kuybyshev, Kursk, L'vov, Kiev, Khar'kov, Donetsk, Odessa, Rostov-on-Don. In addition, it discusses the characteristics of visibility at 1000 m for Moscow. The comprehensive tabulated and pictorial summaries of experimental data are completed by extensive discussions of the results. Results show that below 2 km visibility must be taken seriously into consideration by control towers only during the November-March period. Such a low visibility is observed in Moscow during 40% of all days at wind velocities below 5 m/sec. Visibility statistics characteristics are best extracted by calculative means. Orig. art. has: 1 formula, 6 figures, and 5 tables.

ASSOC. INFOR. NAUCHNO-TEKHNICHESKOGO INSTITUTA ZA PREDSTAVLENIYE VEDOMSTVU SSSR  
Scientific-Research Institute of Aeroclimatology)

SERIAL NO.: 83

TITOV, V.I.

Posibility of complex meteorological conditions on the European  
part of the Union caused by baric formations. Uch. zap. MOPI 124:  
337-350 '63. (MIRA 18:6)

*Title, being Translated*

SUVOROVSKAYA, Natal'ya Aleksandrovna; TITOY, Valeriy Ivanovich; BRODSKAYA,  
Valentina Mikhaylovna; VASIL'YEV, Pavel Ivanovich; LIPSHITS, Bella  
Moiseyevna; ELEN'TUKH, Mariya Pavlovna; TROITSKAYA, M. I., kand.tekhn.  
nauk, retsenzent; POMERANTSEV, I.N., kand.tekhn.nauk; retsenzent;  
KOZHUKHOVA, M.A., kand.tekhn.nauk, retsenzent; VAGINA, N.S., red.;  
KOSOLAPOVA, E.F., red.izd-va; VAYNSHTEYN, Ye.B., tekhn.red.

[Technical analysis in nonferrous metallurgy] Tekhnicheskii analiz  
v tsvetnoi metallurgii. Moskva, Gos.nauchno-tekhn.izd-vo lit-ry  
po chernoi i tsvetnoi metallurgii, 1957. 567 p. (MIRA 11:2)  
(Nonferrous metals--Metallurgy)

ZHELEZNOVA, Ye.I.; SOCHEVANOV, V.G.; TITOV, V.I.; DERZHAVINA, N.G., red.  
izd-va; IYERUSALIMSKAYA, Ye.S., tekhn. red.

[Methods for the determination of radioactive elements in  
minerals] Metody opredelenia radioaktivnykh elementov v  
mineral'nom syr'e. Sost. E.I.Zheleznova, V.G.Sochevanov, V.I.  
Titov, Izd.2., dop. i perer. Moskva, Gos. nauchno-tekhn. izd-  
vo lit-ry po geol. i okhrane nedr, 1961. 147 p. (MIRA 14:10)  
(Minerals) (Radioactive substances)

TITKOV, VASILIY IVANOVICH

Gosudarstvennyy stroy Mongol'skoy Narodvoy Respubliky. Moskva, Gosyurizdat,  
1961.

90 p. diagrs. (Gosudarstvennyy Stroy Stran Mira)

TITOV, V.I.; OSIKO, Ye.P.

Photometric determination of small amounts of uranium with arsenazo  
after the separation of hexavalent uranium with  $\alpha$ -nitroso- $\beta$ -naphthol  
in the presence of complexon III. Zhur.anal.khim. 17 no.1:129-131  
Ja-F '62. (MIRA 15:2)

(Uranium--Analysis)

BRUDZ', V.G.; TITOV, V.I.; OSIKO, Ye.P.; DRAPKINA, D.A.; SMIRNOVA, K.A.

Sulfonazo as a reagent for the determination of scandium. Zhur.-  
anal.khim. 17 no.5:568-573 Ag '62. (MIRA 16:3)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut khimicheskikh  
reaktivov i osobu chistykh khimicheskikh veshchestv i Vsesoyuznyy  
nauchno-issledovatel'skiy institut mineral'nogo syr'ya, Moskva.  
(Scandium--Analysis) (Sulfonazo)

FAYNBERG, Solomon Yul'yevich; FILIPPOVA, Nina Aleksandrovna; KLIMENKO,  
Yu.V., kand. tekhn.nauk, retsenzent [deceased]; PAKHOMOVA,  
K.S., kand. tekhn.nauk, retsenzent; TITOV, V.I., red.;  
ARKHANGEL'SKAYA, M.S., red.izd-va; DOBUZHINSKAYA, L.V., tekhn.  
red.

[Analysis of nonferrous metal ores] Analiz rud tsvetnykh metal-  
lov. 3., ispr. i dop. izd. Moskva, Metallurgizdat, 1963. 871 p  
(MIRA 16:10)

(Nonferrous metals--Analysis)

L 26694-65 EWT(1)/FCC GW

ACCESSION NR: AR4047586

S/0169/64/000/009/B020/B020

12

B

AUTHOR: Titov, V. I.

TITLE: Probability of complex meteorological conditions in the European part of the SSSR caused by pressure formations

SOURCE: Ref. zh. Geofizika, Abs. 9B163

CITED SOURCE: Uch. zap. Mosk. obl. ped. in-ta, v. 124, 1963, 337-350

TOPIC TAGS: meteorology, atmospheric pressure, cloud, cloud height, meteorological visibility, atmospheric front, atmospheric advection

ABSTRACT: On the basis of hourly meteorological observations at 14 meteorological stations during the years 1954-1958 (and at Moscow in 1952-1958), analyzed by computers, the author has determined the probability of the recurrence of complex meteorological conditions in the European SSSR (cloud height less than 200 m, visibility less than 2 km). In order to decrease the influence of random errors by an increase in the number of observations, the entire range of meteorological conditions was characterized through a cloud height of less than 300 m and visibility less than 4 km, which show the same variation as the poorer conditions. Complex conditions in the European part of the SSSR are caused for the most part by

Card 1/2

L 26694-65

ACCESSION NR: AR4047586

advection processes. Recurrence of cloud heights of less than 300 m and visibility of less than 4 km is observed only 50-67% as often as the recurrence of cyclonic formations. With a probability of 70%, complex weather conditions develop as a result of passage of atmospheric fronts, but such weather on fronts occurs in only 35% of all cases of frontal weather. In the Leningrad area in winter, despite frequent cyclonic situations and their maximum stability, a cloud height of less than 300 m and visibility less than 4 km are observed considerably less frequently than in any other part of the European SSSR. Z. Makhover

SUB CODE: ES

ENCL: 00

Card 2/2

KUDRYAVTSEVA, N.K.; TITOV, V.K.

Emergency surgery in elderly and senile persons based on  
materials of the Sverdlovsk Surgical Clinic for 10 years.  
Trudy Inst. im. N.V. Sklif. 9:30-37 '63. (MFA 18:6)

1. Kafedra gospital'noy khirurgii Sverdlovskogo meditsinskogo  
instituta (zav.- chlen-korrespondent AMN SSSR zasluzhennyj  
deyatel' nauki, proi. A.T. Lidskiy).

PA 197100

TITOV, V. K.

USSR/Metals - Cast Iron, Heat Treatment Sep 51

"Effect of Preliminary Hardening Conditions on Graphitization of White Cast Iron," V. K. Titov,  
Engr, Nikolayev Shipbldg Inst

"Litey Proiz" No 9, pp 19-22

Investigation was conducted to reveal effect of heating temp, holding period and quenching medium temp on graphitization of white cast iron. Hardening from max possible temp and min holding time are necessary for max rate of graphitization in annealing process. Quenching into media heated to temp above martensitic point does not accelerate graphitization on annealing.

197188

TITOV, V. K.

Influence of structurally free cementite on graphitization of chilled cast iron. VV. K. Titov. *Litchnie Proizvedeniya* 1952, No. 10, 20-27. White iron castings contg. 3.02% C, 0.51 Si, 0.42 Mn, 0.10 S, 0.078 P were heated at 1000° for 1-24 hrs. and water quenched. Tempering them at 500° for 45 min. and analyzing for carbide ppt. showed a larger amt. of it than theoretically expected, even after a 24-hr. treatment. Annealing the quenched specimens for 8 hrs. at 1000°, followed by air cooling decompd. all structurally free cementite, and the subsequent graphitization of pearlite for 30 min. at 700° indicated that graphitization velocity increases with the higher concn. of free cementite in the quenched specimens. A table presents the relations found as a function of the no. of graphitic inclusions, hardness, coercive force, and the percentage of carbide inclusions. Diffusion of C in quenched iron is lowered by a rapid spheroidization of pearlite. Samples normalized before the second phase of graphitization had their pearlite completely decompd, while those quenched before this stage exhibited a fully normal pearlite. J. D. Gat

"APPROVED FOR RELEASE: 07/16/2001

CIA-RDP86-00513R001755910005-8

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755910005-8"

TITOV, V.K.; MOYSEYENKO, O.S.

Effect of hardening and tempering on the mechanical properties of  
white pig iron. Dop. AN URSR no.2:160-164 '55. (MLRA 8:11)

I. Mikolaiv's'kiy sudnobjudivnyi institut. Predstaviv diysniy chlen  
Akademii nauk URSR V.M. Svechnikov.  
(Cast iron--Metallurgy)

AUTHORS:

Titov, V.K., and Makarov, Ye.F.

SOV/21-59-3-13/27

TITLE:

The Effects of Graphite Dispersity and Heat Treatment on the Mechanical Properties of Cast Iron Under an All-Round Uneven Pressure (Vliyanie razmerov grafita i termicheskoy obrabotki na mekhanicheskiye svoystva serogo chuguna v uslovyyakh vsestronnego neravnomernogo szhatiya)

PERIODICAL:

Dopovidi Akademii nauk Ukrains'koi RSR, 1959, Nr 3,  
pp 286-289 (USSR)

ABSTRACT:

Using the method of academician B.D. Grozin Ref 17, the authors studied the effects of the dispersity of graphite and heat treatment on the mechanical properties of cast iron under conditions of soft loading, that imitated the practical contact application of loads. Experiments were made on 10, 15, 20 and 30 mm in diameter cast iron cylinders cast in the ground. They consisted of 3.35% C, 1.80% Si, 0.48% Mn, 0.120% P, 0.185% S, and had a hardness of 101, 100, 95 and 90 units. Microstructurally, cast

Card 1/2

SOV/21-59-3-13/27  
The Effects of Dispersion of Graphite and Heat Treatment on the  
Mechanical Properties of Cast Iron Under an All-Round Uneven  
Pressure

iron showed graphite in lamellar form, evenly spread over the surface. The 10 and 15 mm diameter specimens contained small quantities of structurally-free cementite and perlite matrixes. The 20 mm specimen had a perlite structure and the 30 mm specimen contained about 5% of ferrite. The 30 minute-long heating up to 950°C for hardening or normalization, was made in a barium-chloride bath. The cooling was done in 20°C water. Experiments showed, that reducing the size of graphite increases the value of the stresses ; causing equal deformations. Heat treatment is most effective with cast iron containing fine graphite. There are 3 graphs, 2 tables and 3 Soviet references.

ASSOCIATION: Nikolayevskiy sudostroitel'nyy institut (Nikolayev  
Shipbuilding Institute)

PRESENTED: July 30, 1958, by V.N. Svechnikov, Member of the AS  
Card 2/2 UkrSSR

18(3)

SOV/21-59-3-14/27

AUTHORS: Lagutin, V.P., and Titov, V.K.

TITLE: A Study of Residual Stresses in Cast Iron Hardening  
(Izuchenije ostatochnykh napryazheniy pri zakalke  
chuguna)

PERIODICAL: Dopovidzi Akademii nauk Ukrains'koi RSR, 1959, Nr 3,  
pp 290-293 (USSR)

ABSTRACT: The authors studied the interdependence among 1) the  
value of longitudinal residual stresses arising when  
hardening of cast iron, 2) the hardening medium  
and 3) the graphite dispersity. They employed the  
formula

$$\sigma = - \frac{d}{df} \left( \frac{E K}{mm^2} \right),$$

wherein  $\sigma$  is the area of cut left over after  
facing,  $\frac{d}{df}$  is a derivative,  $E$  is relative change

Card 1/3

SOV/21-59-3-14/27

**A Study of Residual Stresses in Cast Iron Hardening**

of length after facing,  $E$  is cut off area,  $E$  is modulus of elasticity =  $1.10^4$  kg/mm<sup>2</sup>. The cast iron used in examinations was of two sorts, one containing 2.90% C, 1.80% Si, 0.70% Mn, 0.158% P, 0.92% S, another containing 3.35% C, 1.88% Si, 0.66% Mn, 0.110% P and 0.100% S. The specimens were 60 mm long, 25 mm in diameter. Heating for hardening was done in a salt bath, and lasted 20 minutes. After hardening in water and oil, the hardness in the cross cut reached 48-50 units Rc. The cast iron's graphite was small, lamellar, rectilinear, with local turbulences. The examination showed that the nature of stress distribution was complex, and changed its sign several times. The presence of tensile stresses on the surface of the specimens could be explained by the predominance of structural stresses. The decrease of graphite dispersity diminished the tensile stresses. A rise in the temperature

Card 2/3

A Study of Residual Stresses in Cast Iron Hardening

SOV/21-59-3-14/27

of hardening in water instead of oil increased the stresses. There are 3 graphs, 1 table and 10 Soviet references.

ASSOCIATION: Nikolayevskiy sudostroitel'nyy institut (Nikolayev Shipbuilding Institute)

PRESENTED: August 5, 1958, by V.N. Svechnikov, Member of the AS UkrSSR

Card 3/3

18(

SCV/21-59-4-12/27

AUTHORS: Titov, V.K. and Vanin, V.S.

TITLE: A Study of the Electrical Resistance of Cast Iron  
at High Temperatures

PERIODICAL: Dopovidia Akademii nauk Ukrains'koi RSR, 1959, Nr 4,  
pp 396-399 (USSR)

ABSTRACT: The article briefly reports on a study of the influence of graphitization of white and gray cast iron upon electrical resistance at high temperatures. White cast iron contained 2.85% C; 1.03% Si; 0.41% Mn; 0.051% P and 0.064% S. Gray cast iron contained 3.20% C; 2.21% Si; 0.44% Mn; 0.23% P and 0.11% S. Specimens for the study were of plate form 120x5x0.8mm. Electric resistance was measured by potentiometer PP-1 (at heating and cooling) and by device IPTB-1 (during the isothermal treatment). Figures 1-2 show the dependence of specific electrical resistance upon temperature. Figures 3 and 4 show the dependence of specific electrical resistance upon tempera-

Card 1/2

SOV/21-59-4-12/27

A Study of the Electrical Resistance of Cast Iron at High Temperatures

ture and isothermal soaking. Experiments showed the invariability of the electrical resistance of white cast iron in the course of graphitization of eutectic cementite at temperatures above the critical point. In the author's opinion, this is accounted for by a close similarity of the values of the electrical resistance of cast iron phases at high temperatures. At temperatures below the critical point, the lower is the temperature at which "p" of cast iron is determined, the more pronounced is the decrease in electrical resistance due to graphitization. There are 4 graphs and 5 references, 4 of which are Soviet and 1 German.

ASSOCIATION: Nikolayevskiy sudostroitel'nyy institut (Nikolayev Shipbuilding Institute)

PRESENTED: By V.N. Svezhnikov, Member of the AS UkrSSR

SUBMITTED: July 30, 1958  
Card 2/2

TITOV, V.X.; LAGUTIN, V.P.

Errors in determining residual stresses in annealed gray iron by the mechanical method. Zav. lab. 25 no.1:99-100 '59. (MIRA 12:1)

l. Nikolayevskiy korabestroitel'nyy institut imeni admirala S.O. Makarova.

The investigations of the subject mentioned in the title were carried out according to the method of the determination of longitudinal residual stresses (occurring in hardening) (Ref 1). The method is based on the successive removal by turning of the surface layers from the specimen as well as on the determination of sample-length variation caused by disturbance of the state of stress. In order to ascertain the mean square error of determination the length and diameter of the sample were measured 20 times after each turning. The relative sample-length variation after turning is given to be

$$\lambda = \frac{L_{\text{turned}} - L_{\text{not turned}}}{L_{\text{calculated}}}$$

On the application of the equations mentioned it is stated that at 13 layer removals  $\Delta G$  shows a mean arithmetic value of  $\pm 0.28 \text{ kg/mm}^2$ . It may be assumed that the mechanical method of stress determination is very accurate.

80201

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E073/E535

18.7100

AUTHORS: Vanin, V.S., engineer and Titov, V. K., Candidate of  
Technical Sciences

TITLE: Carburization of Steel in Liquid Organic MediaPERIODICAL: Metallovedeniye i termicheskaya obrabotka metallov,  
1960, No 4, pp 51-53 (USSR)

ABSTRACT: The authors verified the assumption expressed by Moszczynski and Matuia (Ref 1) of a specific effect of high frequency currents on the acceleration of carburization and nitriding. Furthermore, they investigated the influence of the carburization regime on the depth of the carburized layer and they compared the effectiveness of various organic media from this point of view. For carburization specimens of the Steel 10 were used, for nitriding specimens of the steel 30KhMYuA were used. The specimens, 2 mm dia, 60 mm long, were placed into a liquid medium and heated by passing through them a current of 60 to 90 A of the normal supply frequency. In some of the experiments the heating was done by means of direct current. The

Card 1/5

80201  
S/129/60/000/04/013/020  
E073/E535

Carburization of Steel in Liquid Organic Media

temperature was measured by means of an optical pyrometer OPPIR-09. The authors succeeded in stabilizing the vapour shell around the specimens and to achieve uniformity of the heating of the reference sections of the specimens by placing these into quartz tubes, the internal diameter of which was 2 to 3 mm larger than the diameter of the specimens. The influence of the heating temperature of steel in benzol on the depth of the carburized layer for a holding time of 7 mins is shown in the graph, Fig 1. A rapid increase of the thickness of the layer with increasing temperature was observed; in Fig 2 a typical microstructure of the diffusion layer is reproduced and it can be seen that the transition from one zone of the layer to the other is relatively sharp. If the carburization is carried out at temperatures above 1100°C for 3 to 4 mins, the external zone of the case-hardened layer will assume a ledeburitic structure (Fig 3) and if it is held at this temperature for 7 mins,

Card 2/5

4

80201  
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E073/E535

Carburization of Steel in Liquid Organic Media

the ledeburitic structure will extend throughout the cross-section of the specimen. Carburization at 1200°C for 3 to 4 minutes terminates by fusion of the specimen; in this case a ledeburitic structure will be obtained throughout. Formation of the ledeburitic structure above 1100°C can be explained by fusion of sections, the fusion temperature of which decreases as a result of carbon enrichment. Carburization at 800°C yields a thin layer of eutectoidal and hypereutectoidal composition of a depth of 50 to 70  $\mu$ . No hypereutectoidal zone will form in the layer in this case. The dependence between the depth of a carburized layer and the duration of the process for 100°C is graphed in Fig 4. As a result of carburization in benzol, a very thin paper texture layer of a dark carbon forms on the surface which can be easily removed by rubbing and this reveals the smooth surface of the metal. D.C. heating at 1000°C with benzol for 7 mins yields the ✓

Card 3/5

80201

S/129/60/000/04/013/020  
E073/E535

Carburization of Steel in Liquid Organic Media

same results; the depth of the carburized layer was 0.48 to 0.53 mm. Carburization at 1000°C for 7 mins in toluol and ethyl alcohol permits obtaining a layer of a depth equal to that obtained in benzol. Use of aviation benzol or kerosene yields poorer results and thinner layers up to 0.4 mm; at the surface of the specimen a relatively thick soot layer forms which impedes penetration to the surface of the active carbon and thereby reduces the depth of the carburized layer. If this process is carried out in ethyl ether at 1000°C for 5 mins, the depth of the layer is 0.25 mm. Heating of the specimens in glycerine does not produce carburization or decarburization of the surface. In aniline specimens were heated to 950°C; the depth of the diffusion layer reached 0.4 mm and there was no hypereutectoidal zone in the layer, Fig 5. It can be assumed that under these conditions cyaniding of the steel took place. Nitriding in a 25% aqueous solution

Card 4/5

14

80201

S/129/60/000/04/013/020  
E073/E535

Carburization of Steel in Liquid Organic Media

of ammonia at 600°C for 25 mins yielded a 0.12 mm thick layer. The following conclusions are arrived at:

1. Acceleration of the processes of carburization and nitriding in the case of heating steel in liquid media using electric current is not related to the specific effect of the high frequency current. The data obtained by Moszczynski and Matuia (Ref 1) are in agreement with the here described experimental results in which the current was fed directly to the specimens.

2. The most suitable liquids for carburization are benzol or ethyl alcohol.

There are 5 figures and 2 references, 1 of which is Soviet and 1 Polish.

(Note: This is a slightly abridged translation). *W*

Card 5/5

BILIBINA, T.V.; DONAKOV, V.I.; TITOV, V.K.

Hydrothermal uranium mineralization associated with alkali  
intrusive complexes. Geol. rud. mestorozh. 5 no.5:35-54  
S-0 '63. (MIRA 16:11)

TITOV, V.K.; VANIN, V.S.

Effect of hardening on the graphitization of isolated cementite.  
Lit. proizv. no.11:41,42 N '60. (MIRA 13:12)  
(Cast iron--Hardening)

## PHASE I BOOK EXPLOITATION

SGV/5511

Kauchino-chimicheskoye obshchestvo mashinostroyeniya Prezidiumom.  
 Kyivskoye oblastnoye pravleniye.  
 Metallovedeniye i termicheskaya obrabotka (Physical Metallurgy and Heat Treatment of Metals) Korsch, Nashch., 1991. 330 p. Errata slip  
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 mashinostroyeniya Prezidium. Kyivskoye oblastnoye  
 pravleniye.

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 of Technical Sciences, and A. V. Chernovol, Candidate of Tech-  
 nical Sciences. Ed.: M. S. Seroka, Tech. Ed.: N. S.  
 Gorbatyuk, Engineer; Chief Eng., Martzil (Southern Dept.); V. K.  
 Serduk, Engineer.

Card 1/20

PURPOSE: This collection of articles is intended for scientific  
 workers and technical personnel of research institutes, plants,  
 and schools of higher technical education.

COVERAGE: The collection contains papers presented at a convention  
 held in Kiev on problems of physical metallurgy and methods of  
 heat treatment of metals applied in the machine industry.  
 Phase transformations in steels and alloys are discussed, and  
 results of investigations conducted to ascertain the effect of  
 heat treatment on the quality of metal are analyzed. The pos-  
 sibility of obtaining metals with given mechanical properties  
 is discussed, as are problems of steel brittleness. The col-  
 lection includes papers dealing with kinetics of transformation,  
 heat treatment, and properties of cast iron. No personalities  
 are mentioned. Articles are accompanied by references, mostly  
 Soviet.

## TABLE OF CONTENTS:

Strelulin, A. I., Engineer, and L. A. Mel'nikov (Sverdlovsk). Transformation of Austenite Into Martensite Under High Pressure	12
Bruhalovskiy, B. A., Engineer, and P. I. Ivanov (Kremenchuk). X-Ray Investigation of the Decomposition Kinetics of Martensite in Tempering at Low Temperature	19
Kocherzhinskii, Yu. A., Candidate of Technical Sciences (Kiev). Conditions of Formation of Retained Austenite in Iron-Carbon Alloys	22
Mirovsky, E. I., Engineer (Kiyev). The Nature of the Phase Transformation of Carbon Steels	34

Card 3/20

## Physical Metallurgy (Cont.) SOV/5511

- Blaquier, N. Ye., Doctor of Technical Sciences, Professor,  
N. A. Kulanov, Engineer, and I. M. Sergeyev (Moscow).  
Quench-Hardening of Massive Steel Parts in Water-Air  
Mixtures 167
- Brau, M. P., and B. B. Vinokur (Kiev). Character of  
Rupture of Chromium-Manganese Steel. 182
- Ananov, A. D., Candidate of Technical Sciences (Moscow),  
Effect of High-Temperature Heating on the Strength Proper-  
ties of Steel 189
- Kondrachov, A. I., Engineer, K. P. Gurchenyio, and N. M.  
Kolenik (Kremenchuk). Accelerated Heating and Cooling  
Regimes in the Heat Treatment of Large Forgings 196
- Kotyrik, O. S., Engineer, Ye. P. Dobrovansky,  
(Minskocerik), and N. P. Baum. Development of a Rational  
Heat-Treatment Regime for Large Forgings 205

## Physical Metallurgy (Cont.) SOV/5511

- Vinokur, B. B. (Kiev). Heat Resistance of Various Alloyed  
Steels 215
- Vanin, V. S., Engineer, and V. K. Titov (Nikolskoye).  
Cementation of Steel in Liquid Organic Media 225
- Bunin, K. P., Corresponding Member of the Academy of  
Sciences, Ukrainian SSR (Dnepropetrovsk), and A. V.  
Chernov, Candidate of Technical Sciences (Kiev).  
On the Graphite Growth in Cast Iron 229
- Zubarev, V. P., Doctor of Technical Sciences, Professor,  
and P. K. Trachenco, Engineer (Zhdanov). On the Mechanism  
of the Silicon Influence on Graphitizing 234
- Popova, N. N., Engineer (Kharkov). Investigation of the  
Growth of Gray Cast Iron 242
- Yatsenko, A. I., Engineer (Dnepropetrovsk). Structural  
Changes in Annealing Ferritic Manganese Iron 249

## Physical Metallurgy (Cont.) SOV/5511

- Zubarev, V. P., Doctor of Technical Sciences, Professor,  
P. K. Trachenco, and L. N. Hudryavtsev (Zhdanov). For-  
mation of Graphitization Centers and Special Features of  
Their Distribution in the Annealing of Quenched White  
Cast Iron 258
- Titov, V. K., Engineer, and V. S. Vanin (Nikolskoye).  
The Annealing of White Cast Iron and Its Effect on the  
Graphitization of Self-Eutectic Cementite 266
- Dobrov, V. V., Engineer (Kiev). Investigating the  
Isothermal Decomposition of Cementite in Manganese Cast  
Iron 270
- Bobrov, Yu. G., Candidate of Technical Sciences, Doctor  
(Kharkov). Effect of Certain Elements on the Properties  
of Manganese Cast Irons 281
- Kvashnina, Ye. I., Engineer (Moscow). Optimum Heating  
and Cooling Rates in Annealing of High-Strength Spheroidal-  
Graphite Iron Castings 292
- Card 9/10

## Physical Metallurgy (Cont.) SOV/5511

- Kononova, T. A., Engineer (Moscow). Investigating the  
Properties of Quenched Manganese Cast Iron 302
- Bykovskiy, A. I., Engineer (Kiev). Effect of Heat  
Treatment on the Transformation of White Tin into Gray  
Tin 317

TITOV, V.K.; MAKAROV, Ye.F.

Diffusion saturation of iron and steel by tin and antimony.  
Metalloved. i term. obr. met. no.8:18-22 Ag '61. (MIRA 14:8)

1. Nikolayevskiy korablestroitel'nyy institut i Odesskoye vyssheye  
inzhenernoye morskoye uchilishche.  
(Case hardening)

11800

32418

S/021/62/000/001/007/007  
D251/D303AUTHORS: Titov, V.K., and Makarov, Ye.F.

TITLE: On the mechanism of metal siliciding

PERIODICAL: Akademiya nauk Ukrayins'koyi RSR. Dopovidi, no. 1,  
1962, 50 - 53

TEXT: On the basis of thermodynamic experiments and calculations the authors discuss the siliciding of iron, copper and nickel in the vapor phase. The experimental process is carried out in a two-zone furnace, the gas phase consisting of a mixture of  $\text{SiCl}_4$  with argon at partial pressure 0.263 atm. In the first zone of the furnace at temperature  $t_1$  it is assumed that the reaction I.  $\text{SiCl}_4$  (gas) + Si (solid) =  $2\text{SiCl}_2$  (gas) takes place. For the second zone at temperature  $t_2 \leq t_1$ , the following reactions are proposed: II.  $2\text{SiCl}_2 + x \text{Me}$  (solid) = Si (alloyed with Me) +  $\text{SiCl}_4$  (gas); III.  $\text{SiCl}_4$  (gas) + b Me (solid) =  $\text{SiCl}_2$  (gas) +  $\text{Me}_2\text{Cl}_2$ ; IV.  $\text{SiCl}_2$  (gas) + x Me (solid) = Si (alloyed with Me) +  $\text{Me}_2\text{Si}_2$  (gas); V.  $\text{SiCl}_4$  (gas) + x Me (solid) = Si (alloyed with Me) +  $\text{Me}_2\text{Cl}_2$  (gas) [Abstract]

Card 1/2

32418

S/021/62/000/001/007/007

D251/D303

On the mechanism of metal siliciding

tor's note:  $Mg_2$  is erroneously written for  $Mg_b$  in II in the text]. By chemical and X-ray analysis, it is shown that in the case of iron, V is most important (giving up to 78 % Si) and in the case of nickel it is less important (up to 50 % Ni). II second stage and IV are more important for nickel (10 - 50 % Si) than for iron (10 - 15 % Si). In the case of copper, the first stage of II is of the greatest importance. There is 1 table and 8 references: 3 Soviet-bloc and 5 non-Soviet-bloc. The reference to the English-language publication reads as follows: F.D. Rossini and oth., Selected Values of Chemical Thermodynamic Properties, Part 1, Circular of the National Bureau of Stand., 1952, 50. X

PRESENTED BY: I.M. Frantsevich, Academician AS UkrSSR

SUBMITTED: May 22, 1961

Card 2/2

S/080/62/035/008/001/009  
D202/D308

AUTHORS: Titov, V.K., and Makarov, Ye.F.

TITLE: The coating of iron and steel with aluminum by vacuum evaporation

PERIODICAL: Zhurnal prikladnoy khimii, v. 35, no. 8, 1962,  
1748-1752

TEXT: The authors present the results of their study of this process, stating that their method possesses the following advantages over conventional aluminizing processes: 1) The percentage of Al in the diffusion layer is lower, 2) the coated surface remains plastic and the thickness of the deposit can be controlled precisely, 3) the surface is clean and even and the volume increase of coated tools is very small. The method requires however a complicated and expensive equipment. The depth of the diffusion layer varies between 200 and 230  $\mu$ ; the Al content is up to 7 %; the increase of temperature markedly increases the Al content; the distribution curve of Al in the layer has two branches corresponding to Al diffusion into  $\alpha$  - and  $\beta$  - Fe. The lowering of vacuum from  $3 \times 10^{-5}$  to Card 1/2

The coating of iron and steel ...

S/080/62/035/008/001/009  
D202/D308

$3 \times 10^{-2}$  mm Hg has no appreciable effect, high carbon steels absorbing less Al than Armco iron. The short term oxidation resistance at 900°C, of iron and steel treated by this process has been improved by a factor of 9-12. There are 5 figures and 3 tables.

SUBMITTED: July 18, 1961

Card 2/2

S/123/62/000/018/010/012  
A006/A101

AUTHORS: Vanin, V. S., Titov, V. K.

TITLE: Steel cementation in liquid organic media

PERIODICAL: Referativnyy zhurnal, Mashinostroyeniye, no. 18, 1962, 20,  
abstract 18B124 (In collection: "Metallovedeniye i term.  
obrabotka", Moscow - Kiyev, Mashgiz 1961, 225 - 228)

TEXT: An experimental investigation was carried out to check the assumption on the specific effect of high-frequency current upon the acceleration of diffusion saturation in cementation and nitriding in liquid media. Simultaneously the effect of cementation conditions on the depth of the layer obtained was studied and the efficiency of using various organic media was compared. The results obtained show that the rate of cementation and nitriding processes was equal in both the use of heating by high-frequency current and passing commercial-frequency and direct current through the specimens. Benzene and ethyl alcohol were found to be the liquids most suitable for cementation.

[Abstracter's note: Complete translation]

V. Dusman

Card 1/1

S/137/62/000/008/055/055  
A006/A:01

AUTHORS: Vanin, V. S., Titov, V. K.

TITLE: Cementation of steel in liquid organic media

PERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 8, 1962, 137, abstract 81939.  
(In collection: "Metallovedeniye i term. obrabotka", Moscow-Kiyev,  
Mashgiz, 1961, 225 -228)

TEXT: The present investigation was made to check the assumption on the specific effect of high-frequency current on acceleration of cementation and nitriding; the effect of cementation conditions in various media upon the cementation depth was also studied. Grade 38 XM:0A (38XM0A) steel specimens were placed in a liquid medium (toluene, benzine, kerosene, benzene, etc) and heated to 800 - 1,200°C by passing 60 - 90 amp commercial frequency current through the specimens. Nitriding was performed in 25% NH<sub>3</sub> solution at 600°C for 25 minutes and produced a 0.12 mm layer. Benzene and ethyl alcohol were found to be the most suitable liquids for cementation. The acceleration of cementation and nitriding processes by heating in liquid media with the aid of electric current is not connected with a specific effect of high frequency current.

[Abstract note: Complete translation] A. Babayev

Card 1/1

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TITOV, V.K.; MAKAROV, Ye.F.

Effect of the selection of the halide on chrome plating. Zhur.  
prikl. khim. 36 no.4:800-806 Ap '63. (MIRA 16:7)

1. Odesskoye vysheye inzhenernoye morskoye uchilishche.  
(Iron alloys) (Chromium plating)  
(Halides)